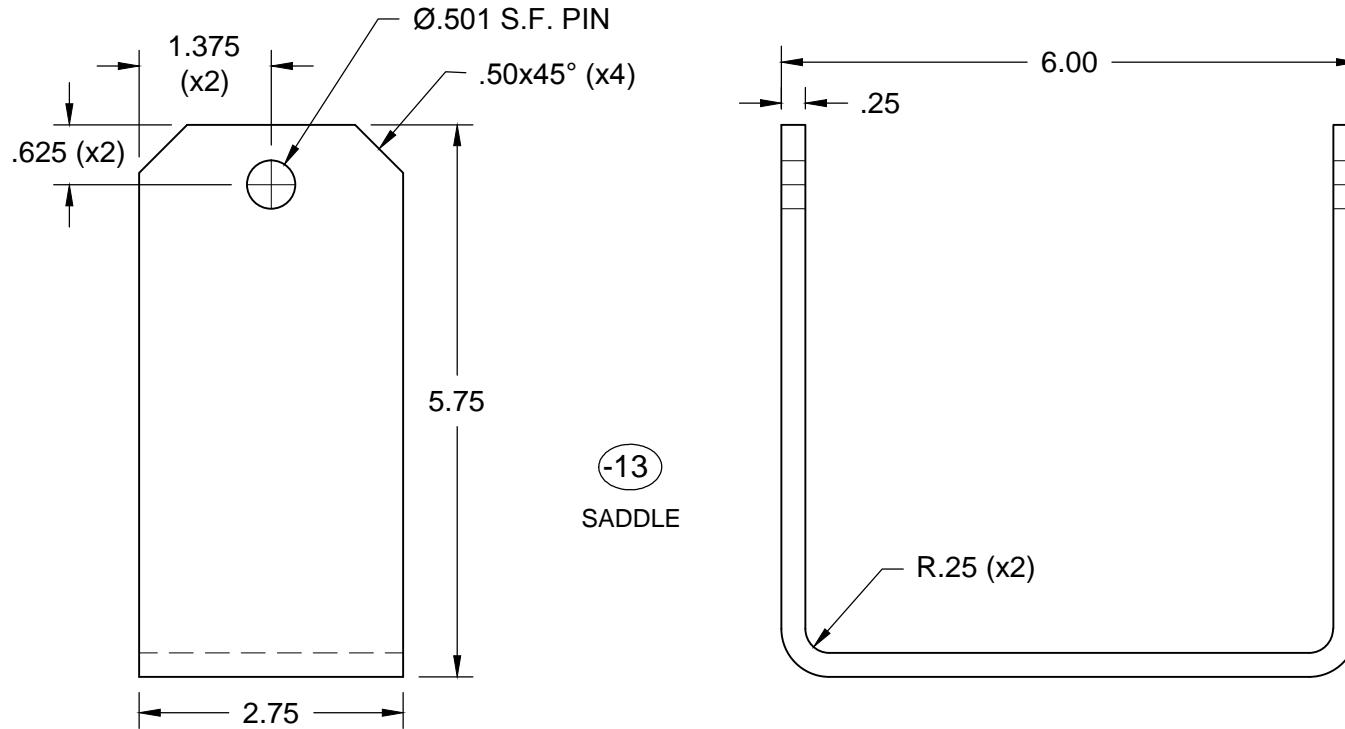


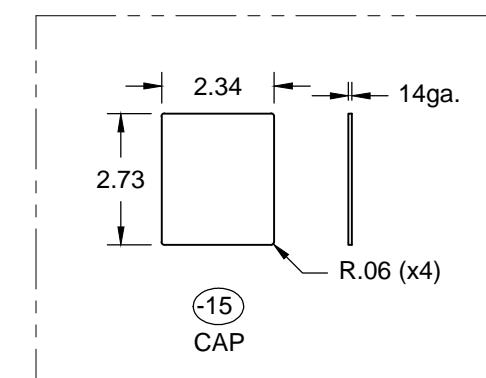
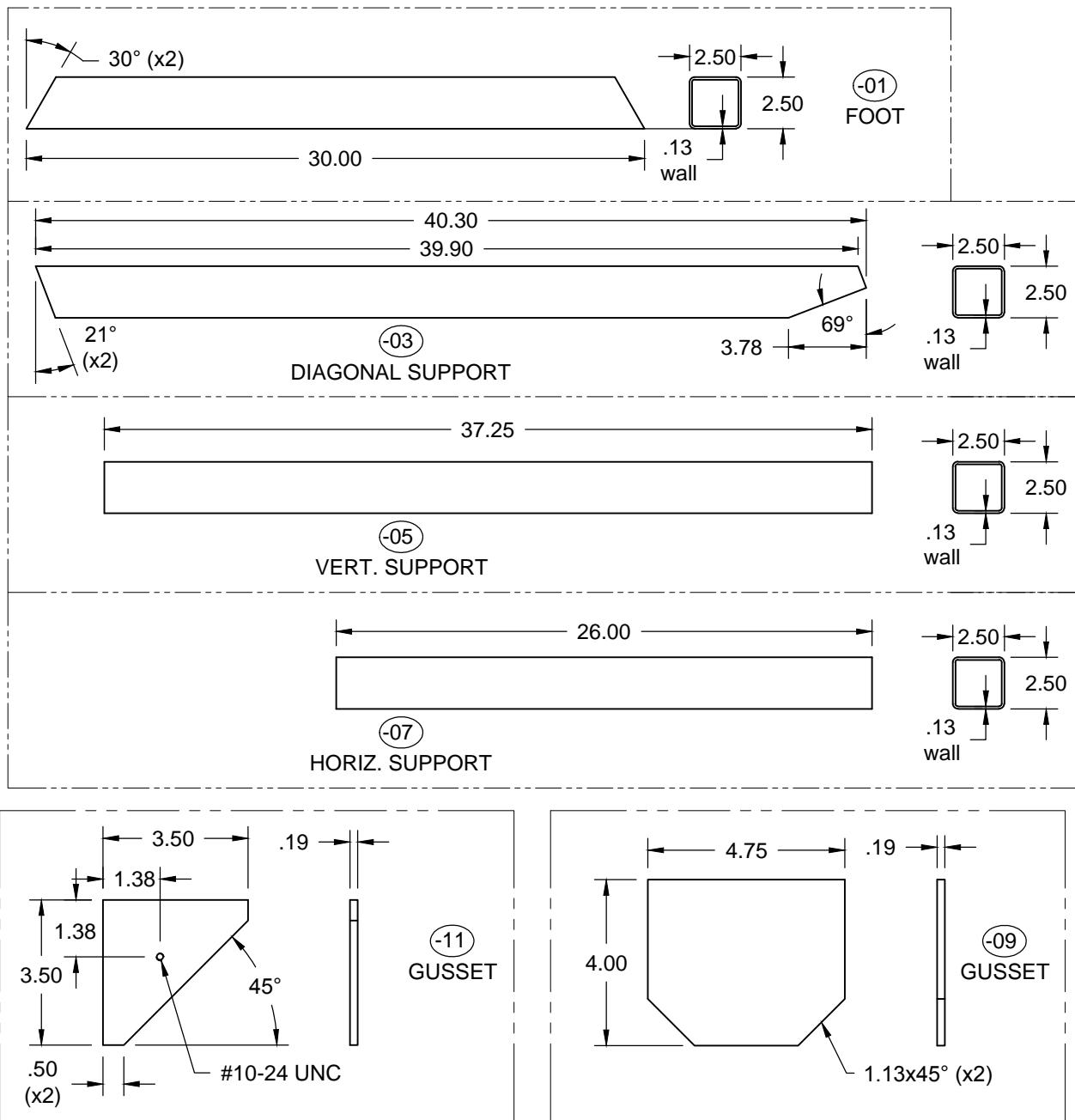
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REV		DESCRIPTION		DATE	INITIAL	APPROVED
1		CH'D RADIUS FROM .38 TO .25 P/N -13, ADDED NOTE FOR FINISH, CH'D QUANTITIES IN BOM PER W.P.		1/28/10	RJC	RW



RED BARN MACHINE	
TITLE	
AIRCRAFT SUPPORT STAND; SADDLE	
DWG NO.	269T3307-001-13
REV	1
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	
XXX $\pm$ .005	FRACTIONS $\pm$ 1/32
XX $\pm$ .01	ANGLES $\pm$ 5°
X $\pm$ .1	
APPROVED	
HEAT TREAT	
FINISH SPEC	SEE WELDMENT
USED ON MODEL	
SCHWEIZER	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR. .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	NTS
DATE	9-15-09
SHEET	3 of 3

REV		DESCRIPTION		DATE	INITIAL	APPROVED
-	--			-	-	-

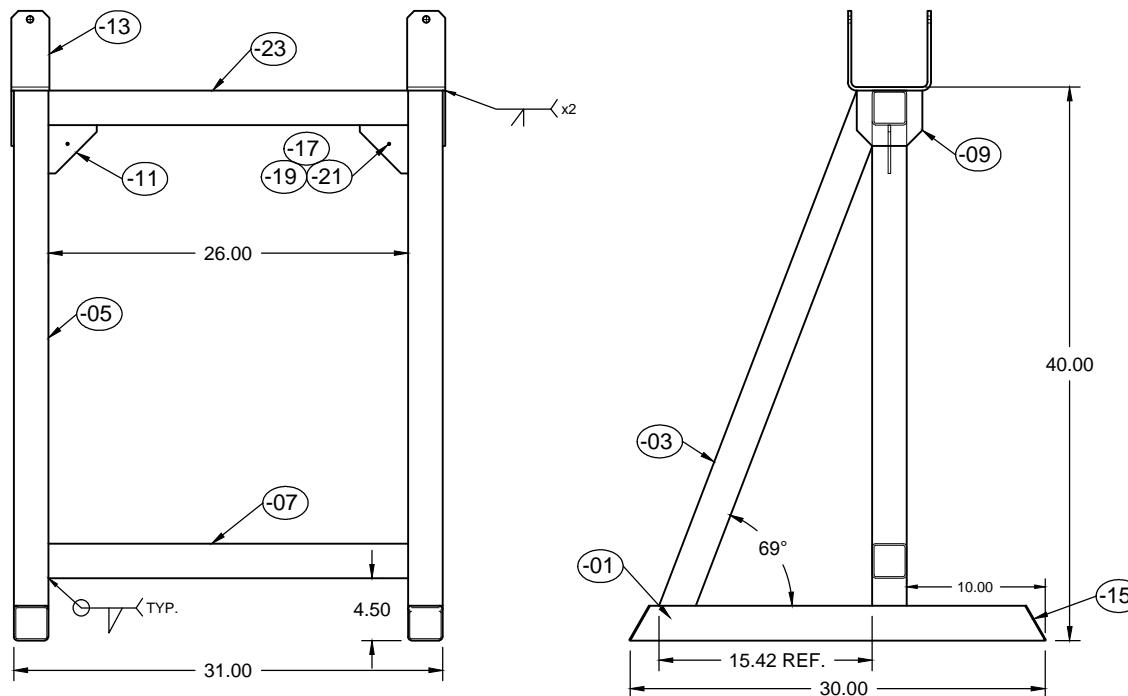


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RB RED BARN MACHINE	
TITLE AIRCRAFT SUPPORT STAND; PARTS	
DWG NO. 269T3307-001-01 thru 11 & 15 REV 1	
UNLESS OTHERWISE SPECIFIED DRAWN BY: PERRITT	
DIMENSIONS ARE IN INCHES	
TOLERANCES ON: APPROVED	
DECIMALS: XXX $\pm$ .005	FRACTIONS $\pm$ 1/32
XX $\pm$ .01	ANGLES $\pm$ 5°
X $\pm$ .1	
HEAT TREAT	
FINISH SPEC SEE WELDMENT	
USED ON MODEL	
SCHWEIZER	
SCALE NTS	DATE 9-15-09
SHEET 2 of 3	

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
1		CH'D RADIUS FROM .38 TO .25 P/N -13, ADDED NOTE FOR FINISH, CH'D QUANTITIES IN BOM PER W.P.		1/28/10	RJC	RW



NOTE: THE BELOW QUANTITIES MAKE UP 1 SET (2 UNITS).

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-01	4	FOOT	STEEL, SQ. TUBING	2-1/2 x 1/8 wall x 30	2
			-03	4	DIAGONAL SUPPORT	STEEL, SQ. TUBING	2-1/2 x 1/8 wall x 41-3/8	2
			-05	4	VERTICAL SUPPORT	STEEL, SQ. TUBING	2-1/2 x 1/8 wall x 37-1/4	2
			-07	4	HORIZONTAL SUPPORT	STEEL, SQ. TUBING	2-1/2 x 1/8 wall x 26	2
			-09	4	GUSSET	A-36	3/16 x 4 x 4-3/4	2
			-11	4	GUSSET	A-36	3/16 x 3-1/2 x 3-1/2	2
			-13	4	SADDLE	A-36	1/4 x 2-3/4 x 16-1/2	3
			-15	8	CAP	STEEL, SHEET	14ga. x 2.34 x 2.73	2
B/O		-17	4		BALL LOCK PINS		MCMASTER-CARR #90302A487	1
B/O		-19	4		LANYARD		MCMASTER-CARR #90312A37	1
B/O		-21	4		MACHINE SCREW	PLATED STEEL	#10-24 UNC x1/4	1
B/O		-23	2		PLACARD, ADHESIVE BACKED		RB41009	N/S
ASSY #								

NOTE:  
SAFETY YELLOW  
SHERWIN WILLIAMS  
T-5920 59-YELLOW RIBBON

TITLE	
AIRCRAFT SUPPORT STAND	
DWG NO.	269T3307-001
REV	1
UNLESS OTHERWISE SPECIFIED	DRAWN BY: PERRITT
DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	
XXX $\pm$ .005	FRACTIONS $\pm$ 1/32
XX $\pm$ .01	ANGLES $\pm$ 5°
X $\pm$ .1	
FINISH SPEC	SEE NOTE
USED ON MODEL	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	NTS
DATE	9-15-09
SHEET	1 of 3

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
—	--			—	—	—

NOT APPROVED FOR PRODUCTION

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	-	-	-	-
ASSY #							

 RED BARN MACHINE	
TITLE	
— —	
DWG NO.	
— —	
REV	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	
XXX	± .005
XX	± .01
X	± .1
FRACTIONS ± 1/32	
ANGLES ± 5°	
APPROVED	
HEAT TREAT	
FINISH SPEC	
USED ON MODEL	
1. BREAK ALL SHARP EDGES .015 x 45° PR. .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	NTS
DATE	—
SHEET 1 of 1	

NOT APPROVED FOR PRODUCTION

ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	RND	6061	Ø8-1/4 x 3-7/8
ASSY #:							

 <b>RED BARN MACHINE</b>		
TITLE		
DWG NO.		
		REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS $.XXX \pm .005$ FRACTIONS $\pm 1/32$ $.XX \pm .01$ ANGLES $\pm 5^\circ$ $X \pm .1$		DRAWN BY: <b>PERRITT</b> APPROVED HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES $.015 \times 45^\circ$ PR. 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL
SCALE	NTS	DATE 8-15-07
		SHEET 1 of 1